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010940

D350-607-511
Job Sheet 194766



Part No: D350-607-511

Job Qty: 4 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 6/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		JUL 16 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	4 pcs	6/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S201873

Part: D350-607-511

Job No: 194766

Serial No/Batch: S201873

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94 - 14 Issue 2, FAS-67C SR002131

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150 QC 4	4 pcs	6/26/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	DAS 75 9-89
				QC 4 - 28	
160 Packaging 3-1 - Stock - B4B	4 pcs	6/26/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	JUL 31 2019
				QC 4 - 46	
				QC 4 - 68	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
165 DC - 1 - B4B	4 pcs	6/26/19	0.00 0.00	Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS 75 9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	JUL 31 2019
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21 9-89
170 QC 21 - FG	4 pcs	6/26/19	0.00 0.00	DC - 1 - B4B	JUL 31 2019
				DC - 2 - B4B	
170 QC 21 - FG	4 pcs	6/26/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	JUL 31 2019
				QC 21 - FG - 53	

Part Op 140 - Pick Kit

Descriptions: 150 - QC4- 100% Inspect kits for completeness

160 - Identify as per dwg & Stock Location:

165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	140-Packaging 1 - Pick Kit	5172116
AN4-42A	Bolt	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5172116
AN6-13A	Bolt	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5172116
D3501-1	Bushing	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5172116
D3310-3	Crosstube Lug	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5172116
D3910-5	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5172116
D3910-7	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5172116
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5172116
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5172116
D4149-041	Aft Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5172116
D4775-041	Strut Assembly	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5172116
D4776-3	Skidtube Clevis	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5172116
MS21042L4	Nut	96 Ea (24 ea)	140-Packaging 1 - Pick Kit	5172116
MS21042L6	Nut	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5172116
NAS1149F0432P	Washer	160 Ea (40 ea)	140-Packaging 1 - Pick Kit	5172116
NAS1149F0663P	Washer	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5172116
D4085-3	Placard	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5172116
D4713-1	Spacer	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5172116
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	140-Packaging 1 - Pick Kit	5172116

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	80	572	0
	AN4-42A	16	139	0
	AN6-13A	8	172	0
	D3501-1	32	567	0
	D3910-3	8	113	0
	D3910-5	4	83	0
	D3910-7	4	151	0
	D3984-030	32	164	0
	D4085-3	4	62	0
	D4148-041	4	9	0
	D4149-041	4	14	0
	D4713-1	4	42	0
	D4775-041	8	21	0
	D4776-3	8	46	0
	MS21042L4	96	3,280	0
	MS21042L6	8	312	0
	MS3367-5-0	4	158	0
	NAS1149F0432P	160	1,827	0
	NAS1149F0663P	16	663	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube Machining ☐ Large Fab ☐ Cross tube Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet ☐ Supplier Quality ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet ☐ Supplier Quality ☐		MRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
Completed By		Lead hand / Supervisor					
QC / QA Coordinator		Other/Details:					

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-2	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4773-1	SPACER
				2	2	D4773-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L3	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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